

## Receiving Report

Date: 10/11/27  
 Supplier: MAGNA

Batch No: M113796  
 Dart P/O: 11060

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒ N/A ☐  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection ☒ N/A ☐  
 Work Order 1060127 N/A ☒

### Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M20271	35080	196	96	0	100	

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 10/11/27  
 Date  
 Received/Costing [Signature]  
 Initial

Location \_\_\_\_\_



# Magna Stainless

5775 Kieran St, Saint-Laurent QC H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

## INVOICE

Pg 1 of 1 I022282

### SOLD TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY , ON  
K6A 1K7

### SHIP TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY , ON  
K6A 1K7

MTR:Y

INVOICE DATE:	01/27/10
ORDER DATE:	01/12/10
SHIP DATE:	01/27/10
ORDER NUMBER:	W023826
PURCHASE ORDER:	P011060

Currency		Sales Person		Ship Via		F.O.B.		Terms	
CANADIAN DOLLARS		ERYCK BLAIS		NIR:R-557065-1		PREPAID		NET 30 DAYS	
Ln	Back Ordered	Ordered	Unit	Description		Shipped		Price Per	Value
				ALUMINUM - LB					
	3	5	PC	2024-T3 .080 X 48" X 144"		2	UN	428.75	857.50
				L035658 2 PC/111 LB					
		1	PC	7075-T651 1" SQ X 12'		1	UN	195.00	195.00
				L035659 1 PC/15 LB					
				ALUMINUM ROUND BAR					
		4	PC	ARB 6061 T6 5/8" x R/L		4	UN	38.00	152.00
				L035660 12' 4 PC/18 LB					

RECEIVED FEB 02 2010

01/28/10 13:47:05

PST Exmp No:EXEMPT

Merchandise:	1,204.50
Surcharges:	
No Tax Costs:	
GST	60.23
Total Due:	1,264.73

Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

Q.S.T. # 1213236471  
G.S.T. # 881565899 RT0001

January 27, 2010 1:13:40 PM

All amounts are calculated in domestic currency.

All Item ID/GL/WOs    All Rec. Employees    All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name		VC-MAG002	Magna Stainless								
PO11060	1		M6061T6R0.625	f	1/15/2010	1/27/2010	48.0000	\$3.80	0.0000	0	\$182.40
CAD	No		6061-T6 Round Bar .625"	f	40.0000	Stores		\$182.40	0.0000	0	
			113796								
	6		M2024T3S.080	sf	1/15/2010	1/27/2010	96.0000	\$10.94	0.0000	0	\$1,050.00
	No		2024-T3 .080 sheet	sf	196.0000	Stores		\$1,050.00	0.0000	0	
			113796								
	7		M7075T6B1.000X1.0	f	1/15/2010	1/27/2010	12.0000	\$16.25	0.0000	0	\$195.00
	No		7075 T6 BAR 1.00 x1.00	f	12.0000	Stores		\$195.00	0.0000	0	
			113796								
Total Received Quantity:										156.0000	
Total Qty to Inspect (PO U/M):										0.0000	
Total Reject Quantity:										0.0000	
Total Receipt Value:										\$1,427.40	
Total Balance Due Quantity:										100.0000	



# Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

## PACKING LIST



Page 1 of 1

I022282

SOLD TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

SHIP TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY, ON  
K6A 1K7  
Contact: CHANTAL

HAWKESBURY, ON  
K6A 1K7  
Ship Terms: PREPAID



MTR:Y

SPECIAL INSTRUCTIONS

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO		
CANADIAN DOLLARS		ERYCK BLAIS	(613) 632-5200	(613) 632-1053	P011060		
Sales Order	Terms		Ship Via		Date Ordered	Date Required	Date Shipped
W023826	NET 30 DAYS		NIR:R-557065-1		01/12/10	01/19/10	01/27/10

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
5	3	PC	ALUMINUM - LB 2024-T3 .080 X 48" X 144"			2
			111 LB / 2 PC	L035658	478312A2	2
1		PC	7075-T651 1" SQ X 12'			1
			15 LB / 1 PC	L035659	A007076628	1
4		PC	ALUMINUM ROUND BAR ARB 6061 T6 5/8" x R/L			4
			12' 18 LB / 4 PC	L035660	200913081	4
Bundles: 1			Approx Weight:			144 LB
Skids: 1						

Received by: \_\_\_\_\_ Date: \_\_\_\_\_ Signature: \_\_\_\_\_



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO11060

Purchase Order Date 1/07/10

PO Print Date 1/19/10

Page Number 1 of 2

Order From :

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

VC-MAG002

*Refax*

Contact Name  
Vendor Phone 800 363 6646  
Vendor Fax 514 339 1105  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency CAD  
FOB

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6R0.625	6061-T6 Round Bar .625"	1/15/10 Yes	40.00	Yours ppd f <i>REC-48 R10/1/27</i>	\$3.8000	\$152.00
		Special Inst:	MATERIAL: 6061-T6/651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8/AMS 4117/4128/4115/4116 OR ASTM B211 OR ASTM B221				
2	M6061T6B00750X00.125	6061-T6 Bar .750 x .125	1/11/10 Yes	80.00	Yours ppd f <i>REC</i>	\$0.2500	\$20.00
		Special Inst:	MATERIAL SAME AS ABOVE				
3	M6061T6B2.000X01.250	6061-T6 Bar 2.00 x 1.25	1/11/10 Yes	24.00	Yours ppd f <i>REC</i>	\$11.0800	\$265.92
		Special Inst:	MATERIAL SAME AS ABOVE				
4	M6061T6S.125	6061-T6 .125 Sheet	1/11/10 Yes	96.00	Yours ppd sf <i>REC</i>	\$5.9375	\$570.00
		Special Inst:	MATERIAL: 6061-T6/T62				

1/19/10

Fax: 613 632 1053

PO Print Date 1/19/10

Page Number 2 of 2

## Order From :

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

VC-MAG002

## Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

## Buyer

Chantal Lavoie

## Requisition Nbr

Tax Resale Nbr 10127-2607

## Terms

Net 30

## Currency

CAD

## FOB

ALUMINUM SHEET  
AS PER QQ-A-250/11 OR AMS-QQ-A-  
250/11 OR AMS 4025  
AMS 4027 OR ASTM B209

5	M6061T6S.063	6061-T6 .063 Sheet	1/11/10 Yes	256.00 sf	Yours ppd	\$4.5312	\$1,159.99
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Special Inst: MATERIAL SAME AS ABOVE

6	M2024T3S.080	2024-T3 .080 sheet	1/15/10 Yes	196.00 sf	Yours ppd	\$10.9375	\$2,143.75
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Special Inst: MATERIAL: 2024-T3 ALUMINUM  
SHEET  
AS PER QQ-A-250/4 OR AMS-QQ-  
AA-250/4 OR  
AMS 4037 OR ASTM B209

7	M7075T6B1.000X1.000	7075 T6 BAR 1.00	1/15/10 Yes	12.00 f	Yours ppd	\$16.2500	\$195.00
---	---------------------	------------------	----------------	------------	-----------	-----------	----------

Special Inst: MATERIAL: 7075-T6/T651/T6511/T62  
ALUMINUM BAR PER AMS-QQ-A-  
225/9 OR AMS 4122/4123/4186/4187  
OR  
PER AMS-QQ-A-200/11

8	M304TS0.750W.049	304 SQ Tube .75x.75x.049W	1/15/10 Yes	100.00 f	Yours ppd	\$3.2500	\$325.00
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Special Inst: MATERIAL: 304 SEAMLESS  
SQUARE TUBING MILL FINISH

PO Total:

\$4,831.66

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 3

Change Date: 1/19/10

: 208



SERVICE CENTER METALS  
5850 Quality Way  
Prince George, VA 23875

0008581-200913081 (153)

**CERTIFIED INSPECTION REPORT AND TEST RESULTS  
FOR EXTRUDED PRODUCTS**

Solukz

SKL TO

SHIP TO

MANIFEST NUMBER

90077

CUSTOMER PO

P90929CG007 CT

CUSTOMER PART NUMBER

RD0002

DIE NUMBER

RD0002

ALLOY / TEMPER

6061-T6511

DESCRIPTION

ROD .625 +/- .005

DATE OF SHIPMENT

10/9/2009

SALESPERSON

David Schroeder

OUR ORDER NUMBER

912762

ITEM

8

CERTIFICATION

ASTM-B221-08 No Stencil

SPECIFICATION

AMS-QQA-200/8

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA from ingot melted and cast in the United States or Canada.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

**Mechanical Properties**

Lot No.	Test No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
200913081	1	10/07/09	48.5	44.8	16.0
200913081	2	10/07/09	48.3	45.2	16.5
200913081	3	10/07/09	49.4	46.0	17.5
200913081	4	10/07/09	48.3	44.8	16.0
200913081	5	10/07/09	48.9	45.6	17.0
200913081	6	10/07/09	49.2	45.8	16.0
200913081	7	10/07/09	49.6	46.2	17.5
200913081	8	10/07/09	49.4	45.8	15.5
200913081	9	10/07/09	49.2	45.5	15.5
200913081	10	10/07/09	49.3	46.1	16.0
200913081	11	10/07/09	48.1	44.4	16.0
200913081	12	10/07/09	49.2	45.7	19.5

Robert M. Ramage Ph.D, Director of Quality & Technical Services





SERVICE CENTER METALS  
5850 Quality Way  
Prince George, VA 23875

# CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

BILL TO

SHIP TO

MANIFEST NUMBER

90077

DIE NUMBER

RD0002

DATE OF SHIPMENT

10/9/2009

CUSTOMER PO

P90929CG007 CT

ALLOY / TEMPER

6061-T6511

SALESPERSON

David Schroeder

CUSTOMER PART NUMBER

RD0002

DESCRIPTION

ROD .625 +/- .005

OUR ORDER NUMBER	ITEM
912762	8

CERTIFICATION

ASTM-B221-08 No Stencil

SPECIFICATION

AMS-QQA-200/8

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA from ingot melted and cast in the United States or Canada.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

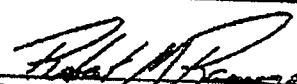
## Chemical Composition for Alloy 6061

Alloy		Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other	Each	Total	Al	Melted In
6061	Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15		0.05	0.15	Remainder	
	Min	0.40	-	0.15	-	0.8	0.04	-	-					

United States of America

Rev. 3/06/07 - UMS

Print Date: 10/9/2009

  
Robert M. Ramage Ph.D, Director of Quality & Technical Services

Inc 01-27-10

S00120D0005-1 MAGNA STAINLESS PO: P008581 Part #:

4.00PC 18.00LB

SHIP TO:
SOLD TO:

# KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number  
4170537

CUSTOMER PO NUMBER: P90807DK005		WORK PACKAGE:	CUSTOMER PART NUMBER:		SHIP RUN/LOAD ID: 101617/10	GOV'T CONTRACT NUMBER:	
KAISER ORDER NO: 1087207	LINE ITEM: 2	SHIP DATE: 3-SEP-2009	ALLOY: 2024	CLAD: BARE	TEMPER: T3	PRODUCT DESCRIPTION: Kaiser Stretched	
WEIGHT SHIPPED: 4074 LB	QUANTITY: 72 PCS EST.	B/L NUMBER: 2023925		GAUGE: 0.0800 IN	DIAMETER/WIDTH: 48.000 IN	LENGTH: 144.000 IN	

### Certified Specifications

AMS 4037/RevN  
CMMP 019/RevD

AMS-QQ-A-250/4/RevA  
CMMP 025/RevS

ASTM B 209/Rev07

Test Code: 1504

### Test Results

Lot: 478312A2 Cast 489 Drop 21 Ingot 2

(ASTM E8/B557)  
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T3	LT / 2 (Min;Max)	87.1 : 87.7 (463 : 467)	44.0 : 44.7 (303 : 308)	19.4 : 22.6

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.08	0.21	4.5	0.56	1.3	0.01	0.13	0.01	0.01	0.00	TOT 0.04

### ALLOY LIMITS

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
2024 MIN	0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	EACH	0.05
MAX	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT	0.15

Aluminum Remainder

### TEST NOTES

2024-T351 plate 3.001-4.000" thick, if ultrasonically inspected, meets requirements of CMMP025 per SDR CMMP025-KaiserT-3.

P008581 - 478312A2 (155)

# **KAISER ALUMINUM**

Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

## **CERTIFIED TEST REPORT**

Serial Number  
4170537

### **CERTIFICATION**

KAISER ALUMINUM FABRICATED PRODUCTS, LLC (KAISER) HEREBY CERTIFIES THAT METAL SHIPPED UNDER THIS ORDER WAS MELTED IN THE UNITED STATES OF AMERICA OR A QUALIFYING COUNTRY PER DFARS 225.872-1(a), WAS MANUFACTURED IN THE UNITED STATES OF AMERICA, AND MEETS THE REQUIREMENTS OF DFARS 252.225 FOR DOMESTIC CONTENT. THIS MATERIAL HAS BEEN INSPECTED, TESTED, AND FOUND IN CONFORMANCE WITH THE REQUIREMENTS OF THE APPLICABLE SPECIFICATIONS AS INDICATED HEREIN. ALL METAL WHICH IS SOLUTION HEAT TREATED COMPLIES WITH AMS 2772. ANY WARRANTY IS LIMITED TO THAT SHOWN ON KAISER'S STANDARD GENERAL TERMS AND CONDITIONS OF SALE. TEST REPORTS SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF KAISER ALUMINUM FABRICATED PRODUCTS, LLC LABORATORY. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTIRE ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. ISO-9001:2000 CERTIFIED.

**BILL POYNOR, LABORATORIES SUPERVISOR**



Page 2 of 2

Inc 01-27-10

S00120DG005-2 MAGNA STAINLESS PO: P008581 Part #:

2.00PC 127.00LB

**Lixue Zhang**

---

**From:** Daniel Bouchard  
**Sent:** Wednesday, January 27, 2010 9:45 AM  
**To:** MonCommandPostEmailGroup  
**Subject:** Changement sur P008722 Sapa Canada.

Bonjour,  
le nouveau prix est 168.12 cwt

Merci,  
Daniel

1/27/2010

**Lixue Zhang**

---

**From:** Daniel Bouchard  
**Sent:** Wednesday, January 27, 2010 9:45 AM  
**To:** MonCommandPostEmailGroup  
**Subject:** Changement sur P008722 Sapa Canada.

Bonjour,  
le nouveau prix est 168.12 cwt

Merci,  
Daniel

1/27/2010

TRANSMISSION VERIFICATION REPORT

TIME : 02/29/2008 19:46  
NAME :  
FAX :  
TEL :  
SER.# : F9N212739

DATE, TIME	02/29 19:45
FAX NO./NAME	15143391105
DURATION	00:00:31
PAGE(S)	02
RESULT	OK
MODE	STANDARD
	ECM



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO11060

Purchase Order Date 1/07/10

PO Print Date 1/07/10

Page Number 2 of 2

Order From :

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

Contact Name  
Vendor Phone 800 363 6646  
Vendor Fax 514 339 1105  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency CAD  
FOB

		ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A- 250/11 OR AMS 4025 AMS 4027 OR ASTM B209					
5	M6061T6S.063	6061-T6 .063 Sheet	1/11/10 Yes	256.00 sf	Yours ppd <i>REC-288</i>	\$4.5312 <i>PO 10/6/11</i>	\$1,159.99
		Special Inst:	MATERIAL SAME AS ABOVE				
6	M2024T3S.080	2024-T3 .080 sheet	1/15/10 Yes	196.00 sf	Yours ppd	\$10.9375	\$2,143.75
		Special Inst:	MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ- AA-250/4 OR AMS 4037 OR ASTM B209				
7	M7075T6B1.000X1.000	7075 T6 BAR 1.00 x1.00	1/15/10 Yes	12.00 f	Yours ppd	\$16.2500	\$195.00
		Special Inst:	MATERIAL: 7075-T6/T651/T6511/T62 ALUMINUM BAR PER AMS-QQ-A- 225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11				
8	M304TS0.750W.049	304 SQ Tube .75x.75x.049W	1/15/10 Yes	100.00 <i>✓</i>	Yours ppd <i>MAC 300</i>	\$3.2500 <i>PO 10/1/11</i>	\$325.00
		Special Inst:	MATERIAL: 304 SEAMLESS SQUARE TUBING NO MILL FINISH				

PO Total:

\$4,831.66

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

Change Nbr: 2

Change Date: 1/07/10

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Order From :

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA



Contact Name  
Vendor Phone 800 363 6646  
Vendor Fax 514 339 1105  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency CAD  
FOB

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

e Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
M6061T6R0.625		6061-T6 Round Bar .625"	1/15/10 Yes	40.00 f	Yours ppd	\$3.8000	\$152.00
		Special Inst: MATERIAL: 6061-T6/651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8/AMS 4117/4128/4115/4116 OR ASTM B211 OR ASTM B221					
M6061T6B00750X00.125		6061-T6 Bar .750 x .125	1/11/10 Yes	✓ 80.00 f	Yours ppd <i>P. 12/21/11</i>	\$0.2500	\$20.00
		Special Inst: MATERIAL SAME AS ABOVE					
M6061T6B2.000X01.250		6061-T6 Bar 2.00 x 1.25	1/11/10 Yes	24.00 f	Yours ppd <i>Rec 90 P. 12/21/11</i>	\$11.0800	\$265.92
		Special Inst: MATERIAL SAME AS ABOVE					
M6061T6S.125		6061-T6 .125 Sheet	1/11/10 Yes	✓ 96.00 sf	Yours ppd <i>P. 12/21/11</i>	\$5.9375	\$570.00
		Special Inst: MATERIAL: 6061-T6/T62					

1/07/10